

2544 – Permanent, High Performance, Pressure Sensitive Adhesive

Specifications:

Application	<ul style="list-style-type: none">• Permanent bag closure• Packing list envelopes• General purpose labels
Benefits	<ul style="list-style-type: none">• Excellent quick stick/initial tack• Easy to process• Economical
Adhesive	Rubber
Peel Adhesion	6.2 lbs/in (180° Peel) 6.5 lbs/in ² (Loop Tack)
F.D.A. Status	Conforms to the composition requirements of Indirect Food Additive Regulation 21 CFR 175.105
S.A.F.T.	150°F (66°C)
Color	4 to 5 (Gardner Scale)
Form	1 lb mini pillow, 5 lb safe melt, 55 gallon drum

Viscosity (CPS):

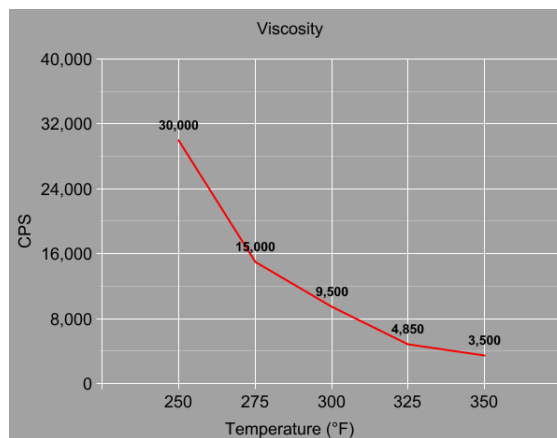
30000 @ 250°F (121°C)

15000 @ 275°F (135°C)

9500 @ 300°F (149°C)

4850 @ 325°F (163°C)

3500 @ 350°F (177°C)

**Note:**

All statements, technical information and recommendations concerning products sold or samples provided by Polybond Corporation are based upon tests believed to be reliable but do not constitute a guarantee or warranty. All products are sold and samples of products provided with the understanding that PURCHASER has independently determined the suitability of such products for its purposes. Polybond Corporation warrants the products to be free from defects in material and workmanship.